### Introduction of "LIMEX" materials and items





### 1. What is LIMEX?

# What is LIMEX

LIMEX: An innovative material made from "limestone" + "X" (unlimited potential).



Earth is the planet of stone…

✓ Limestone is abundant and available all over the world



We developed LIMEX sheet/pellets

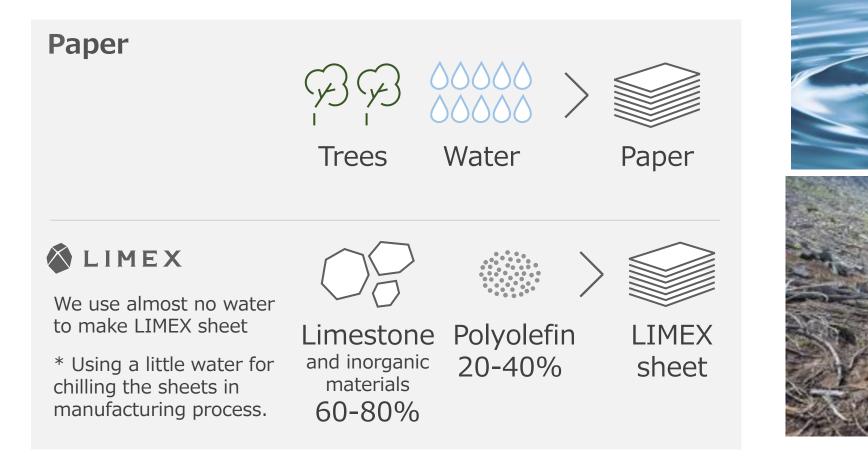
- ✓ Can be manufactured with existing molding, recycling and printing machines
- $\checkmark$  Min 50% of inorganic materials as final products

### We achieve Ecological & Economical Sustainability

What is LIMEX?

# As alternative to Paper

- ✓ Save water and trees
- ✓ Water resistance & better durability (no need coating)

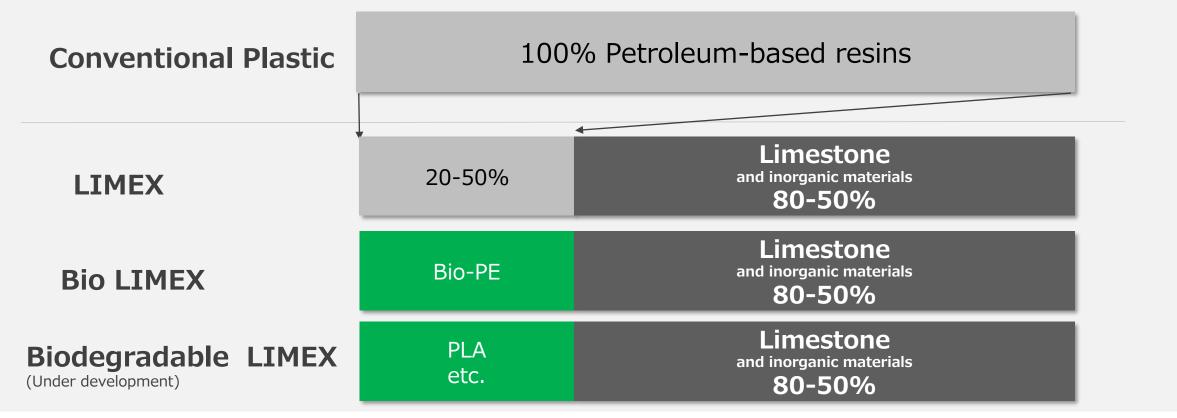


\* We adjust the percentage of limestone depending on application and quality requirements.

What is LIMEX?

# As alternative to Plastic

✓ Drastically reduce use of petroleum-based resins



\* For Bio-degradable LIMEX, bio-degradable grade (PLA + Limestone) is under development.

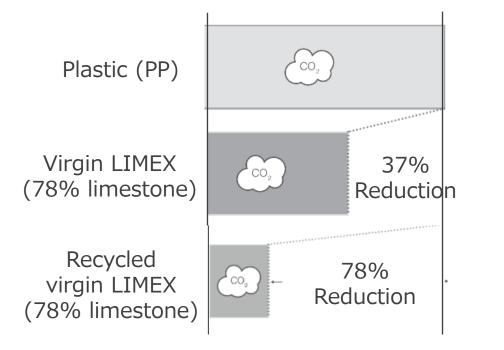
\* We adjust the percentage of limestone depending on application and quality requirements.

# As alternative to Plastic

### ✓ Improve LCA

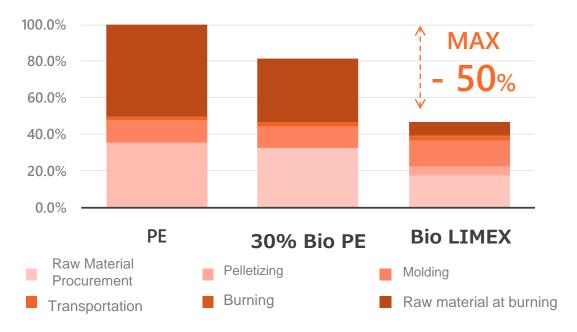
#### **CO2** Emission

in the process from raw material procurement to manufacturing and per-kg basis.



#### CO2 Emission for Plastic Shopping Bags

Estimated greenhouse gas emissions [kg-CO2 eq / 1pc]

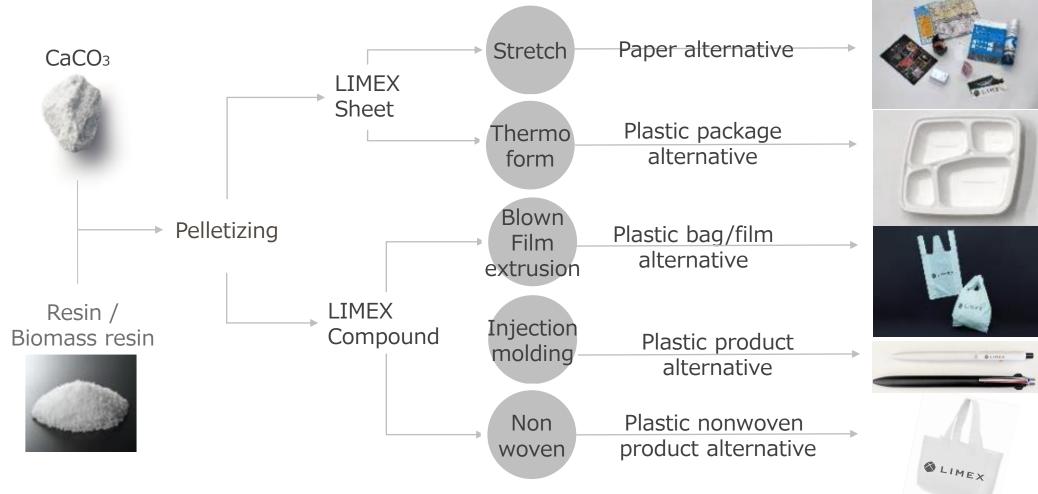


Source: TBM, jointly conducted by the Industrial Environment Management Association Scope: Raw material procurement ~ manufacturing (depending on production condition)

What is LIMEX?

## **Economical & Practical**

✓ LIMEX is applicable to various existing molding machines and methods.
No additional investment and manufacturing process change is required.



(Blow molding coming soon)

What is LIMEX?

## LIMEX can be upcycled

What is upcycle? $\bigcirc$ 

To achieve sustainable manufacturing, used products are recycled to **value-added products.** It aims to change consumers' mindset to **"Used products are not waste but are resources"** and their lifestyle. It is different from conventional concept of recycling (converting to raw materials and re-use them which has lower quality).

#### ✓ LIMEX can be upcycled from paper alternative sheets to plastic alternative products

Same components in LIMEX sheets (for paper alternatives) and Limex pellets (for plastic alternatives)







mold

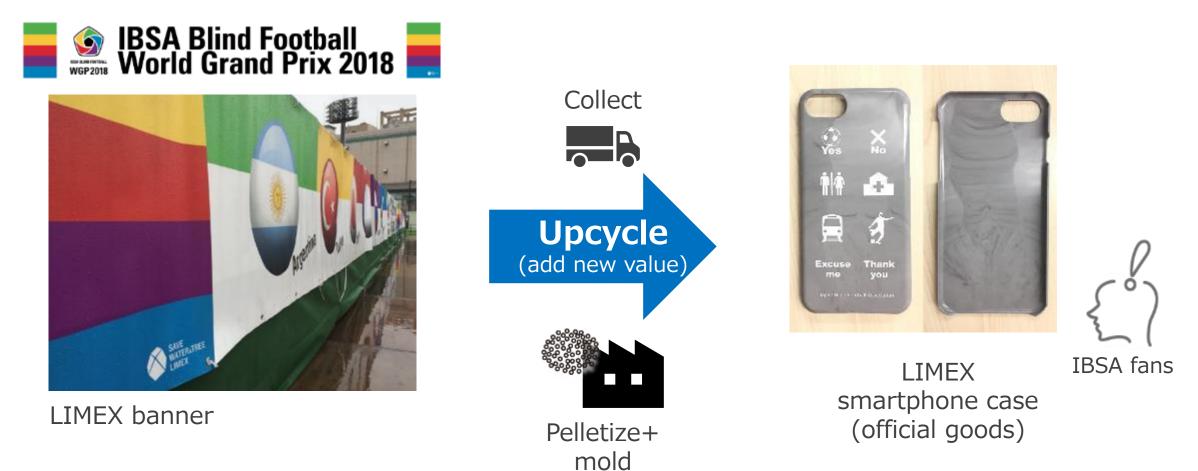
Plastic alternative LIMEX



# Upcycling – Blind Soccer -

#### IBSA game in March 2018

#### IBSA game in July 2018



### Upcycling - Collaboration with 7-Eleven Japan for Sustainable Circular Economies

7-eleven Japan in Okinawa uses Bio LIMEX Bag  $\rightarrow$  Customers bring it back to the stores (by campaign)  $\rightarrow$  Donate upcycled "LIMEX lunch plate" to orphan's houses.



### 2. Item example / production image

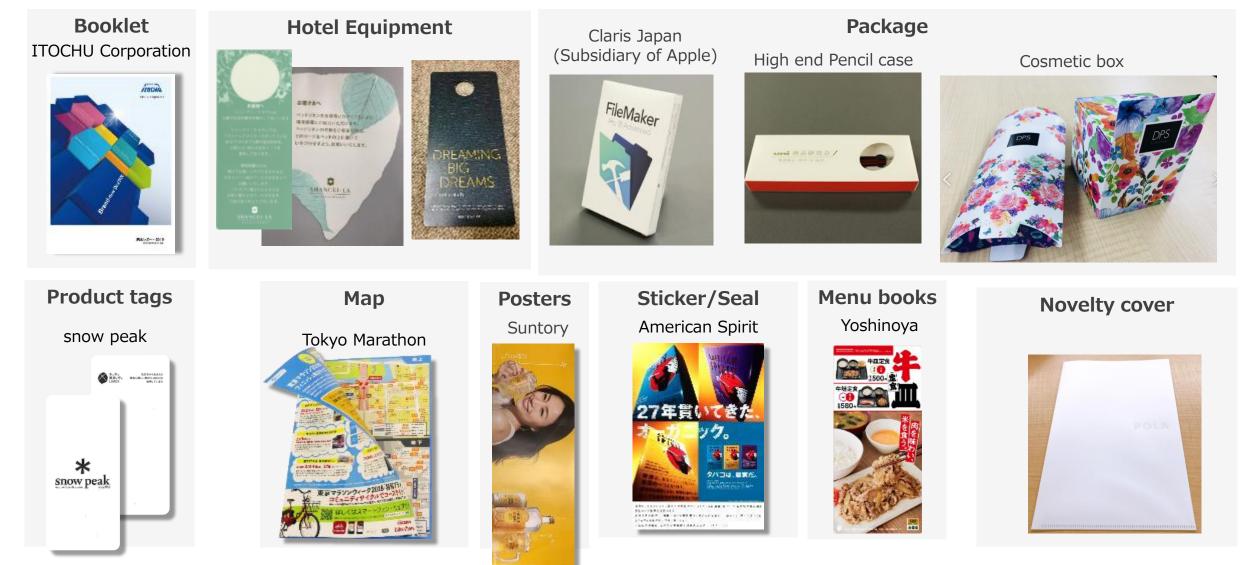
### **Paper alternatives**

### **LIMEX Business Card**

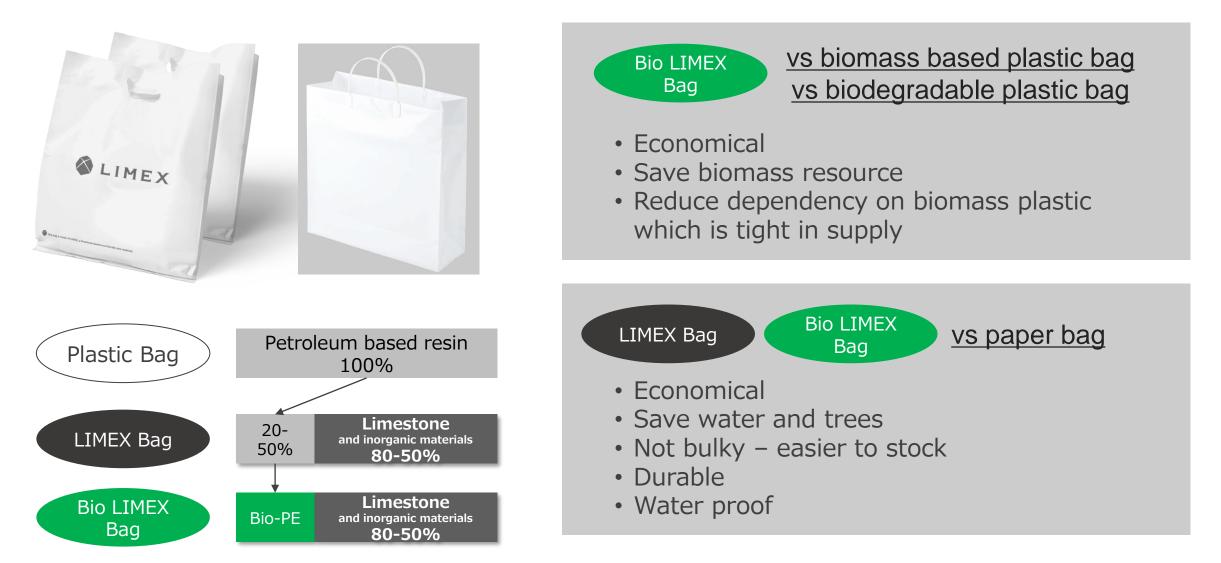
Already used by >4,000 enterprises Save 10 L of water by 1 box (100 pieces)



### Paper alternatives



### **LIMEX Bag**



### LIMEX Bag Examples (1/2)





- Introduced from March 29<sup>th</sup> 2020, will be used at all the directly managed store (duty free shops etc.) by the airport by end June
- 462 tons of petroleum based plastic and 1,114 tons of CO2 emissions will be saved annually

### LIMEX Bag Examples (2/2)



### **LIMEX Non-woven fabrics**



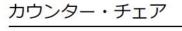
- Less petroleum based plastic
- Less GHG emission
- Upcyclable

#### Shopping bag of POLA



### Lightweight and sturdy display fixtures / POP

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LEDS02-0001 カウンター

LIMEX CECODISS ECODISS LEDS02-0002



LEDS02-0003 スツール



POP etc

LEDS01-0000 観客席用~人型応援POP







LEDS01-0001 援POP テレビ台

LEDS01-0002 エアコン台 LEDS01-0003 すべり台



#### LIMEX sheets什器・POPの他事例

サイン・ラック



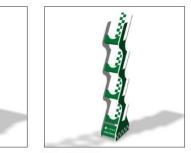
LEDS04-0001 バックパネル



スタンドサイン

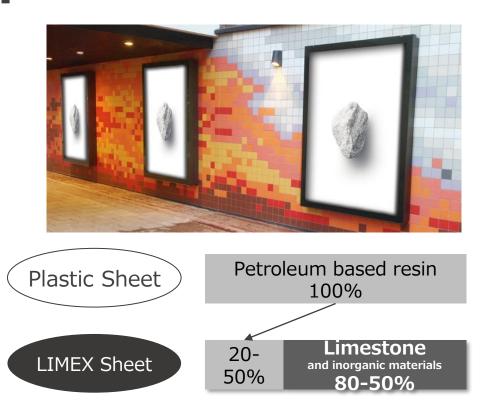
演台

LEDS04-0003 ラック



LEDS04-0004 リーフレットラック

## **LIMEX Backlit Sheet**



- Uniform Surface Emittance
- Less petroleum-based plastic
- Cost Competitive!
- Compatible with various printers

#### Mos Food Service (Hamburger store chain)



#### POLA (High end Cosmetic brand)



### **LIMEX Injection Molding Applications**











### LIMEX antibacterial mask case

#### LIMEX antibacterial mask case

(Can be used for multiple purpose ©)





Not only for commercial goods, but also

- novelty item for customer acquisition (as a tool for CRM)
- sales support tool for sales team



\*image sample



#### \* This is an image. Please contact us regarding the availability of actual production.



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### Let's start The Sustainability Revolution together!

- Thank you -